

MEDIUM SECTION MILLS

Rolling mills suitable for the production of smaller beams, channels, angles, flats, as well as special sections and also compatible with rounds and square.

This type of mill produces a wide range of sections, usually designed with a fully continuous mill layout.

The mill is designed with Housingless duo stands or convertible duo/uni stands. Convertible H/V stands can be required according the product range.

The rolling mill has quick and automatic change systems to maximize the utilization of the plant.

The Finishing End area is designed in order to prepare the finished product packs/stacks with the maximum flexibility.

Minimum material losses can be achieved with the Sarralle innovative equipment.

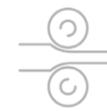


HEAVY SECTION MILLS

Rolling mills suitable for the production of bigger sizes of beams, channels, angles, flats, as well as special sections.

This type of mill proposes a wide range of product, usually designed as a reversing mil layout. The two high Breakdown mil to create the leader passes with a fully automated guiding system to rotate and shift the billet for the subsequent passes. The finishing tandem mil is designed with universal and two high stands, using the Sarralle Compact Stands.

The Stands are equipped with quick and automatic change systems to maximize the utilization of plant. The Finishing End area of the plant is designed in order to prepare the finished product packs/stacks with the maximum flexibility. Minimum material losses can be achieved with the Sarralle innovative equipment.



TECHNOLOGICAL PACKAGES HEAVY SECTION MILL



The **SARRALLE COMPACT STAND** can be used in heavy section mills.



HS VARIABLE PITCH STRAIGHTENER



2 HI REVERSIBLE MILL



HEAVY SECTION STACKER



CB SAMPLING SAW



COLD CUTTING SAW



HYDRAULIC COOLING BED